

PAPER

Electrically reconfigurable MoO₃/InSe van der Waals heterojunctions

To cite this article: Jiancui Chen et al 2025 2D Mater. 12 015010

View the article online for updates and enhancements.

You may also like

- Universal production of anisotropic bilayer WSe₂ nanoscrolls for high-performance <u>photodetector</u> Xiang Lan, Fen Zhang, Ziwei Huang et al.
- Towards invertible 2D crystal structure representation for efficient downstream task execution Egor Shibaev and Andrey Ustyuzhanin
- <u>Giant piezoelectricity in antiferromagnetic</u> <u>CrS₂ and CrSe₂ monolayers</u> Yang Liu, Wei Ŵang, Zexuan Liu et al.

2D Materials

PAPER

RECEIVED 3 September 2024

CrossMark

REVISED 9 October 2024

ACCEPTED FOR PUBLICATION 21 October 2024

PUBLISHED 30 October 2024

Electrically reconfigurable MoO₃/InSe van der Waals heterojunctions

Jiancui Chen^{1,2,4}, Peng Song^{1,2,4}, Chijun Wei², Kang Wu^{1,2}, Hao Wang^{1,2}, Xuanye Liu^{1,2}, Hui Gao^{1,2,}, Hui Guo^{1,2,3}, Haitao Yang^{1,2,3,*}, Lihong Bao^{1,2,3,*} and Hong-Jun Gao^{1,2,3}

- ¹ Institute of Physics, Chinese Academy of Sciences, Beijing 100190, People's Republic of China
- ² School of Physical Sciences and CAS Key Laboratory of Vacuum Physics, University of Chinese Academy of Sciences, Beijing 100049, People's Republic of China
- ³ Hefei Nationals Laboratory, Hefei, Anhui 230088, People's Republic of China
- ⁴ These authors contribute equally: Jiancui Chen, Peng Song.
- * Authors to whom any correspondence should be addressed.

E-mail: htyang@iphy.ac.cn and lhbao@iphy.ac.cn

Keywords: two-dimensional materials, van der Waals heterostructure, type-III band alignment, rectification, photodetection Supplementary material for this article is available online

Abstract

Van der Waals (vdW) heterojunctions formed by stacking different layers of two-dimensional atomic crystals with atomically sharp interface and versatile band alignment have been considered as promising candidates for construction of nanoelectronic and nanophotonic devices. Here, we demonstrate the electrically reconfigurable behavior in MoO₃/indium selenide (InSe) vdW heterojunction with a type-III broken-gap band alignment. The electrical reconfigurability is enabled by the ambipolar transport property of InSe, which is achieved through the use of Pt as contact electrodes. By electrostatically doping the InSe, the reconfigurable MoO₃/InSe heterojunction shows rectification ratios of ~10⁷ and ~10⁴ for forward and backward bias conditions, respectively. As a photodetector, the MoO₃/InSe heterojunction shows stable photo-switching behavior with a ~10⁵ on/off ratio and an ultralow dark current (≈10 fA). The response time is measured to be 500 μ s and 300 μ s for rise and fall processes, respectively. These results highlight the role of MoO₃ with high electron affinity in construction of vdW heterostructure with type-III band alignment and provide a new platform for high performance optoelectronic devices.

1. Introduction

Since the discovery of graphene, two-dimensional (2D) materials have rapidly established themselves as intriguing building blocks for electronic applications [1–3]. van der Waals (vdW) heterostructures, formed by stacking different kinds of 2D materials with strong in-plane covalent bonds and weak out-of-plane vdW forces, possess unusual properties due to the atomic-ally sharp interface and diverse band alignment [4–6]. In general, there are three kinds of energy band alignment for the heterostructures, including straddling band alignment (type-I), staggered band alignment (type-II), For the type-I band offsets, both the holes and electrons accumulate in one side at the interface which

can assists a 2D electron gas [7] or promotes carrier recombination in the solar cell [8]. For the type-II and type-III band offsets, the holes and electrons are separated into different components which are essential for the electronic devices such as rectifying junction [9] and optoelectronic devices [10]. In particular, the type-III heterostructures have a nonoverlapping band gap between the two semiconductors, resulting in the charge transport across the heterostructures via band-to-band tunneling, which shows great potential for applications in transistors[11], diode [12], or optoelectronic devices [13]. The heterostructures with type-III band alignment based on SnSe₂/WSe₂, shows a subthreshold swing of $37 \text{ mV} \cdot \text{dec}^{-1}$ in transistors, an ultrahigh rectification ratio of 10⁸ in diodes [14], a peak-to-valley ratio of 4

in negative differential resistance phenomenon [13]. The combination of PtS_2 and WSe_2 shows a rectification ratio ~10⁸, a large photocurrent on/off ratio over 10^5 [15]. Although the past studies on the broken-gap band alignment heterostructure are significant and intense, recent advances in this realm are limited by the material choice due to their fixed band structures.

 α -phase molybdenum trioxide (α -MoO₃) as a layered semiconductor with large electron affinity $(\sim 6.7 \text{ eV})$ and degenerate *n*-type doping can form type-III heterostructure with a broad range of 2D materials [16, 17]. α -MoO₃ is a wide band gap semiconductor (\sim 2.9 eV) with an orthorhombic crystal structure consisting of unique double layers of distorted MoO_6 octahedral units [18]. The bottom of the conduction band of the MoO₃ is much higher than the top of the valence band of semiconductors like BP, transition metal dichalcogenides, and metal chalcogenide [17, 19]. The unique band structure makes it an attractive candidate in the construction of broken-gap band structure with other 2D materials. Nevertheless, the study on the type-III band alignment heterostructure based on the combination of MoO₃ and other 2D materials still remain elusive.

In this work, we demonstrate MoO₃/indium selenide (InSe) vdW heterojunction with type-III band alignment can be electrically configured for current rectification and photodetection applications, which is enabled by the realization of ambipolar transport behavior in InSe flakes using Pt as contact metal [20]. The MoO₃/InSe heterojunctions can be converted between p-n and n^+ -n junctions depending on the doping of InSe flakes by the electrostatic gating. The *p*-*n* and n^+ -*n* junctions demonstrate excellent properties with diverse electronics and optoelectronics applications. The rectification ratio of the forward and backward rectifier diode in p-n junction reaches $\sim 10^7$ and 10^4 , respectively. In addition, upon a 450 nm laser illumination, the MoO₃/InSe heterojunction exhibits a comparable current on/off ratio $\sim 10^5$. Moreover, an ultralow dark current ≈ 10 fA has been achieved. The photo-response time for rise and fall processes is measured to be 500 μ s and 300 μ s, respectively.

2. Result and discussion

Figure 1(a) shows a schematic of the MoO₃/InSe heterostructure on a 280 nm SiO₂/Si substrate. The graphite serves as the gate electrode of the device. Hexagonal boron nitride (hBN) is chosen to be the dielectric of the device for its low carrier scattering effect and reliable dielectric properties [21, 22]. Pt/Au (7 nm/70 nm) metal stacks on the MoO₃ and InSe serve as source (s) and drain (d), respectively. The MoO₃ layer is grounded. Drain voltage (V_{ds}) and gate voltage (V_{gs}) are applied to the InSe and

graphite, respectively. Figure 1(b) shows the typical optical image of the MoO₃/InSe heterostructure device. The edges of the graphite, hBN, MoO₃ and InSe are marked by dotted lines with green, blue, red, and purple, respectively. Graphite, hBN, MoO₃, and InSe were transferred onto heavily p-doped silicon substrate in sequence using mechanical exfoliation and the dry-transfer method [20, 23]. The detailed transfer process and MoO₃ single crystal growth are described in the experimental section. The optical image of the as-grown MoO3 single crystal is shown in the supplementary figure S1. The high quality single crystal MoO₃ has been characterized by the x-ray diffraction and Raman spectra, which is shown in the supplementary figure S2a and S2b, respectively. The Raman spectrum of the InSe flake on the SiO₂/Si substrate shown in the figure S2c is consistent with the previous result [24]. The thicknesses of the MoO3 and InSe flakes were measured to be \sim 21 and \sim 32 nm by atomic force microscopy, respectively, as shown in supplementary figure S3.

Before the characterization of electrical transport properties of MoO₃/InSe heterojunction, the electrical properties of the MoO₃ and InSe field-effect transistors (FETs) are studied. Figure 1(c) shows the transfer curves of the MoO₃ FET. For different drainsource voltages ($V_{\rm ds}$ = 0.1 V, 1 V, 0.5 V, and 2 V) and sweeping gate voltages (V_{gs}) from -6 V to 6 V, the current almost keeps constant, indicating a weak gate modulation behavior. This is attributed to the spontaneous generation of abundant oxygen vacancies in MoO3 under an oxygen-free environment, which introduces doping energy levels close to the conduction band and the heavily n-doping in MoO₃ [25]. The almost linear output curves of the MoO₃ FETs with V_{ds} ranging from -5 V to 5 V present good ohmic contact between MoO₃ and Pt, as shown in supplementary figure S4a. The transfer curves of the InSe FETs for $V_{\rm ds} = 0.5$ V and 1 V are shown in figure 1(d). An ambipolar transport behavior with a large on/off current ratio of $\sim 10^7$ for both holes and electrons is clearly observed. When V_{ds} increases from 0.5 V to 1 V, the off-state current increases while the threshold voltage decreases, which is due to the wellknown gate-induced drain leakage and drain-induced barrier lowering effect, respectively [14, 26, 27]. The output curves of the InSe FETs under different gate voltages are shown in the supplementary figure S4b, in which the non-linear behavior indicates the formation of Schottky contacts between InSe and Pt.

Figure 2(a) shows the energy band diagram of InSe and MoO₃ before contact, revealing that the bottom of conduction band of MoO₃ is much higher than the top of valence band of InSe. Therefore, the MoO₃/InSe heterostructure has an obvious Type-III broken-gap band alignment after contact. This is verified by the backward rectification behavior



Figure 1. The device structure and electrical properties of the MoO₃ and InSe. (a) 3D schematic structure of the MoO₃/InSe heterostructure device. The substrate is 280 nm SiO₂ on the top of a heavily *p*-doped silicon. The source electrode on the MoO₃ flake and drain electrodes on the InSe flake are Pt/Au (7/70 nm). (b) The typical optical image of the device. The edges of the graphite, h-BN, MoO₃ and InSe are marked by dotted lines with green, blue, red, and purple, respectively. The scale bar is 10 μ m. (c) Transfer curves of the MoO₃ FET (*I*_{ds}-*V*_{gs}) on logarithmic scale, showing weak gate modulation. (d) Transfer curves of the InSe FET on logarithmic scale, showing ambipolar transport behavior.

in the output characteristics ($I_{ds}-V_{ds}$ curve) of the MoO₃/InSe heterojunction without the gate modulation (V_{gs} gloating), as shown in figure 2(b). When lowering the barrier height at positive drain bias by introducing hole doping, such as setting $V_{gs} = 0$ V, the forward current of the MoO3/InSe heterojunction increases, as shown in figure 2(c). Figures 2(d) and (e) show the output characteristics of the MoO₃/InSe heterojunction with V_{ds} ranging from -2 V to +2 Vunder positive and negative gate voltage (Vgs) modulation, respectively. As shown in figure 2(d), when sweeping V_{gs} from -6.5 V to -8.5 V in a step of -0.5 V, InSe is heavily doped by holes (figure 1(d)) and the $MoO_3/InSe$ heterojunction works as a *p*-*n* junction, showing forward rectification characteristics. The inset in figure 2(d) shows the output curves of the MoO₃/InSe *p*-*n* heterojunction on logarithmic scale, revealing a rectification ratio of up to $\sim 10^7$. An ideality factor η of 2.4 is extracted from the ideal diode region. The ideality factor of a diode typically varies between 1 and 2 depending on the relative

contribution of current from diffusion and recombination, respectively [28, 29]. The high value extracted for the ideality factor indicates dominant contribution from recombination current at the MoO₃/InSe junction. When sweeping $V_{\rm gs}$ from 3 V to 4 V, InSe is doped by electrons and the MoO₃/InSe heterojunction works in an n^+ -n junction mode, showing backward rectifying characteristics, as shown in figure 2(e). The inset of figure 2(e) shows the output curves of the MoO₃/InSe n^+ -n heterojunction on the logarithmic scale, clearly showing a backward current rectification ratio of up to $\sim 10^4$. An ideality factor of ~1.3 is extracted, suggesting the diffusion current dominates in n^+ -*n* junction. The forward rectification under positive V_{gs} and backward rectification under negative $V_{\rm gs}$ in the MoO₃/InSe heterojunction are also observed in the other device, as shown in supplementary figure S5, indicating the reproducibility of this behavior. To confirm the formation of *p*-*n* and n^+ -*n* junctions for the MoO₃/InSe heterostructure under different electrostatic doping



Figure 2. Electrical characterization of the MoO₃/InSe heterojunction. (a) The energy band diagram of InSe and MoO₃ before contact, showing type-III broken-gap band alignment in the MoO₃/InSe heterostructure. (b) Output characteristics of the MoO₃/InSe heterojunction with back-gate floating, showing the backward rectification behavior. (c) Output characteristics of the MoO₃/InSe heterojunction with back-gate floating, showing the backward rectification behavior. (c) Output characteristics of the MoO₃/InSe heterojunction with $V_{gs} = 0$ V. (d) Output characteristics of the MoO₃/InSe heterojunction when sweeping V_{gs} from -8.5 V to -6.5 V in a step of -0.5 V, showing forward rectifying behavior. The inset is the output curves of the MoO₃/InSe heterojunction on the logarithmic scale, showing the rectification ratio up to $\sim 10^7$. (e) Output characteristics of the MoO₃/InSe heterojunction when sweeping V_{gs} from 3 V to 4 V, showing backward rectifying behavior. The inset is the output curves of the MoO₃/InSe heterojunction when sweeping V_{gs} from 3 V to 4 V, showing backward rectifying behavior. The inset shows the output curves on the logarithmic scale, indicating a rectification ratio up to $\sim 10^4$. (f)-(g) The output curves of the MoO₃/InSe *p*-*n* heterojunction with $V_{gs} = -8.5$ V (f) and *n*+-*n* heterojunction with $V_{gs} = 4$ V (g) at different temperatures, respectively. (h) Transfer characteristics of the MoO₃/InSe heterojunction at different V_{ds} ranging from 0.5 V to 3 V in a step of 0.5 V. The CNP⁺ represents the charge neutral point where the majority carriers change from holes to electrons at $V_{ds} > 0$. (i) Transfer characteristics of the MOO₃/InSe heterojunction at different V_{ds} from -0.5 V to -3 V in a step of -0.5 V. The CNP⁻ represents the charge neutral point where the majority carriers change from holes to electrons at $V_{ds} > 0$. (i) Transfer characteristics of the MOO₃/InSe heterojunction at different V_{ds} from -0.5 V to

conditions, the temperature-dependent output characteristics is measured, as shown in figures 2(f) and (g), respectively. For the forward rectifying diode ($V_{gs} = -8.5$ V) (figure 2(f)), with increasing temperatures from 200 K to 280 K, the reverse leakage current increases, which can be attributed to temperature-assisted carrier tunneling owing to the decreases of the barrier height at the MoO₃/InSe interface. The forward current shows a relatively independent behavior with temperature from 200 K to 280 K, implying that the thermal emission current barely exists. For the backward rectifying junction (figure 2(g)), at $-1.4 \text{ V} < V_{ds} < 0 \text{ V}$, the reverse current decreases sharply for temperatures range from 250 K to 200 K, implying the existence of the thermal emission current. However, at $V_{\rm ds} < -1.4$ V, the current shows a relatively independent behavior with the temperature from 200 K to 280 K, indicating the

existence of the tunneling current. By increasing the backward current and decreasing the forward leakage current, a rectification ratio $\sim 10^7$ can be realized. Figures 2(h) and (i) show the transfer characteristics ($I_{ds}-V_{gs}$ curve) of the MoO₃/InSe heterojunction under positive (figure 2(h)) and negative V_{ds} (figure 2(i)), respectively. Ambipolar transport behavior in the MoO₃/InSe heterojunction under both positive and negative V_{ds} is clearly observed. CNP⁺ and CNP⁻ represent the charge neutral point where the majority carriers change from holes to electrons at $V_{\rm ds} > 0$ (figure 2(h)) and from electrons to holes at $V_{ds} < 0$ (figure 2(i)), respectively. When $V_{\rm gs} < V_{\rm NCP}$, the heterostructure will show the forward-type rectifying behavior. The rectification ratio increases by decreasing the gate voltage as shown in figure 2(d). When $V_{\rm CNP}^- < V_{\rm gs} < V_{\rm CNP}^+$, the current of the heterostructure will increase with both



Figure 3. The schematic of the energy band alignment diagram of MoO₃/InSe heterojunction under different gate and drain voltage bias conditions. (a) When $V_{gs} < V_{CNP}^{-}$, the InSe layer is electrically *p*-type doped at both positive and negative drain biases. Electrons are injected from MoO₃ into InSe to recombine with the holes at $V_{ds} > 0$ V. When $V_{ds} < 0$ V, the MoO₃/InSe junction is depleted. (b) When $V_{CNP}^{-} < V_{gs} < V_{CNP}^{+}$ and $V_{ds} > 0$ V, the InSe will be doped by holes. The current (I_{ds}) is dominated by the recombination process. When $V_{CNP}^{-} < V_{gs} < V_{CNP}^{+}$ and $V_{ds} < 0$ V, the InSe will be doped by electrons. The current (I_{ds}) is dominated by the thermionic emission process. (c) When $V_{gs} > V_{CNP}^{+}$, the InSe layer will be electrically *n*-type doped. Electrons tunnel or thermally emission from InSe into MoO₃ at $V_{ds} < 0$ V. When $V_{ds} > 0$ V, the MoO₃/InSe junction is depleted.

positive and negative drain bias. When $V_{gs} > V_{CNP}^+$, the heterostructure shows backward rectifying behavior as shown in figure 2(e).

Figure 3 shows the schematic of the energy band alignment diagram of the MoO₃/InSe heterojunction under different gate and drain voltage bias conditions. As shown in figure 3(a), when $V_{gs} < V_{CNP}^{-}$, the InSe layer is electrically *p*-type doped at both positive and negative drain bias. At $V_{ds} > 0$, the holes will be injected from InSe into MoO₃, whereas the electrons will be injected from the MoO₃ into InSe. As the holes and electrons reach the junction area, they recombine with each other or overcome the barrier. Considering the band alignment between InSe and MoO₃, the barrier height is larger than 1.2 eV, which is too high for the carriers to overcome. Therefore, the current is dominated by recombination process, which has also been observed in other type-III heterostructure systems [14, 30, 31]. While at $V_{ds} < 0$, the applied and built-in electric fields are in the same direction, resulting in the widening of the depletion region and the low current state. As shown in figure 3(b), when $V_{\rm CNP}^{-} < V_{\rm gs} < V_{\rm CNP}^{+}$, the InSe layer is electrically ptype doped for $V_{ds} > 0$ and *n*-type doped for $V_{ds} < 0$. At $V_{ds} > 0$, the carriers will recombine at the junction area. While at $V_{ds} < 0$, the electrons can overcome the barrier by thermal emission, leading to a high current state. When $V_{gs} > V_{CNP}^+$, as shown in figure 3(c), the InSe layer is electrically n-type doped. For $V_{ds} > 0$, it is difficult for the electrons to tunnel or overcome the high and wide barrier at the MoO₃/InSe interface,

resulting in a low current state. While for $V_{\rm ds} < 0$, the electrons can overcome or tunnel the low and narrow barrier between MoO₃ and InSe, resulting in a high current state. By varying the gate and drain voltage biases, the MoO₃/InSe heterojunction can behave as forward or backward rectifying diodes, as shown in figures 2(d) and (e).

The successful electrical reconfiguration of MoO₃/InSe heterojunctions, both for *p*-*n* and n^+ -*n* junctions, enables their function as elementary devices for optoelectronic applications. Figure 4(a)shows the forward current of the rectifier diode (p-n junction) illuminated by various laser ($\lambda = 450 \text{ nm}$) powers at $V_{gs} = -8$ V, showing that the forward current will decrease dramatically with increasing laser power. Conversely, the backward current increases with increasing laser power, as shown in figure 4(b). When illuminated, photons with energy exceeding the bandgap of InSe are absorbed, leading to the formation of electron-hole pairs that are separated by the applied drain bias [32, 33]. The photo-generated free electrons and holes drift in opposite directions towards the source and drain, respectively, resulting in an increase in the current under negative V_{ds}. Nevertheless, the photo-generated electrons and holes pairs prevent the recombination of the electron and holes at the interface of the InSe and MoO₃ flake, thereby reducing the current under positive V_{ds} , as schematically shown in supplementary figure S6. Figure 4(c) shows the $|I_{ds}| - V_{gs}$ behaviors of the heterostructure at $V_{ds} = -2$ V, without illumination and



Figure 4. Photoresponse characteristics of the MoO₃/InSe heterojunction. (a) And (b) the $I_{ds}-V_{ds}$ curves at $V_{ds} > 0$ (a) and $V_{ds} < 0$ (b) of the *p*-*n* junction at $V_{gs} = -8$ V under 450 nm laser illumination with different power levels. (c) The $|I_{ds}|-V_{gs}$ curves of the heterostructure at $V_{ds} = -2$ V under dark environment and 450 nm laser illumination with a power intensity of 76 mW. (d) And (e) the $I_{ds}-V_{ds}$ curves at $V_{ds} > 0$ (d) and $V_{ds} < 0$ (e) of the n^+ -*n* junction at $V_{gs} = 4$ V under 450 nm laser illumination with different power levels. (f) The $|I_{ds}|-V_{gs}$ curves of the heterostructure at $V_{ds} = 2$ V under 450 nm laser illumination with different power levels. (f) The $|I_{ds}|-V_{gs}$ curves of the heterostructure at $V_{ds} = 2$ V under dark environment and 450 nm laser illumination with a power intensity of 76 mW. (g) 10 cycles of time-dependent photoresponse of the *p*-*n* junction under 450 nm laser illumination with a power intensity of 76 mW at $V_{gs} = -8$ V and V_{ds} varying from 0 to -0.6 V in step of -0.2 V. (h) And (i) time-resolved photoresponse of the device under 450 nm laser illumination at $V_{ds} = -3$ V for the rising (h) and falling (i) process, respectively.

illuminated by laser powers of 76 mW, respectively. The current with illuminating laser decays slowly as decreasing gate voltage and I_{photo}/I_{dark} reaches up to 10^4 at $V_{gs} = -4$ V. Figures 4(d) and (e) show the backward current of the diode $(n^+ - n \text{ junction})$ illuminated by various laser powers at $V_{gs} = 4$ V. In contrast to that of *p*-*n* junction (figures 4(a) and (b)), the forward current increases with the increasing laser power (figure 4(d)), while the backward current decreases with the increasing laser power (figure 4(e)). This is attributed to the migration of photo-generated free electrons and holes towards the drain and source under laser illumination, resulting in an increase in the current under positive V_{ds} . When $V_{ds} < 0$, the high energy barrier at the interface between MoO₃ and InSe traps the photo-generated holes in localized states near the valence band edge, inducing a gating effect. Figure 4(F) shows the $|I_{ds}| - V_{gs}$ behaviors of the n^+ -n junction at $V_{ds} = 2$ V, without illumination

and illuminated by laser powers of 76 mW, respectively. The current with illuminating laser decays dramatically as increasing gate voltage, indicating a strong gate modulation behavior. To further explore the performance of the MoO₃/InSe heterostructure as a photodetector, a stable photo-switching behavior is exhibited in figure 4(g) under a 76 mW laser illuminating, with $V_{\rm gs} = -8$ V and $V_{\rm ds}$ varying from 0 to -0.6 V in steps of -0.2 V. The $I_{\text{photo}}/I_{\text{dark}}$ can reach to be 10^5 and the dark current is reduced to ~ 10 fA. The rise time (t_r) in figure 4(h) and fall time (t_f) in figure 4(i) are measured as 500 μ s and 300 μ s, respectively. The responsivity, detectivity, and quantum efficiency, which are three figures of merit characterizing the performance of phototransistors, are presented in supplementary table S1. These results demonstrate the excellent performance of the MoO₃/InSe heterostructure as a photodetector, exhibiting high sensitivity and fast response times.

3. Conclusion

In summary, by electrically conversion of the ambipolar transport behavior of InSe, we have successfully fabricated type-III MoO₃/InSe heterostructure device which can function as forward rectifier diode (p-n)junction) and backward rectifier diode $(n^+ - n \text{ junc})$ tion) with high rectification ratio of $\sim 10^7$ and $\sim 10^4$, respectively. As a photodetector, the device demonstrates a stable photo-switching behavior, achieving a high photo-dark current ratio of $\sim 10^5$, an ultralow dark current of 10 fA, and fast response times of 500 μ s for rise process and 300 μ s for fall process. These remarkable results demonstrate the versatile functionalities of type-III band energy alignment heterostructure based on MoO3 and InSe, affording new opportunities for further research and applications on the broken-gap heterostructures.

4. Experimental section

Synthesis of molybdenum oxide single crystal: The a-MoO₃ single crystal was synthesized by physical vapor deposition method using a tube furnace with open ends. The diameter of the tube furnace is 26 mm. The MoO₃ powder with a purity of 99.998% (Alfa Aesar) and weight of 0.2 g as source was placed at the center of a quartz tube. To obtain high-quality a-MoO₃ single crystal, the tube furnace was firstly heated up to 760 °C in 20 min and maintained for 11 h, during which the MoO₃ powder was sublimated and recrystallized onto the low-temperature regions of the quartz tube. Secondly, the recrystallized MoO₃ was collected and placed at the center of the tube. The tube furnace was heated up to 760 °C in 20 min and maintained for 11 h again. After repeat the second step for three times, the final recrystallized MoO3 deposited on the low-temperature regions of the quartz tube were collected for further characterization. The optical image of the as-grown MoO3 single crystal is shown in the figure S1. The scale in the direction of [100] can reach 5 mm and 12 mm in [001].

Materials characterization: The morphology of the MoO₃, graphite, BN, and InSe was characterized by optical microscope (Olympus BX51-SC30). Raman spectrum of the MoO₃ and InSe were conducted on samples under ambient conditions with and excitation wavelength of 532 nm using a commercial Raman spectrometer (WITec alpha 300R). The XRD patterns were collected using a Rigaku SmartLab SE with monochromatic Cu K α as radiation source ($\lambda = 0.154$ nm). The thickness of MoO₃, InSe, and h-BN were determined by Asylum Research Cypher S AFM after electrical measurements.

Preparation of $MoO_3/InSe$ heterostructures: MoO_3/InSe heterostructures were prepared by mechanical exfoliation and dry-transfer method. Graphite was exfoliated on a 280 nm SiO_2/Si substrate. Whereas, BN, MoO_3 and InSe were exfoliated onto three individual pieces of polydimethylsiloxane (Gel Park). Then, the target BN flake was transferred onto the graphite. The target MoO₃ was placed onto the graphite/BN flakes. The InSe was transferred onto the MoO₃/graphite/BN flakes on the substrate. Finally, the substrate was heated to remove the bubbles into the substrate. The material exfoliation and transfer processes were done in an argon-filled glovebox.

Device Fabrication: Polymethyl Methacrylate (PMMA 950 A5) was used as a lithography resist. Contact patterns were fabricated by standard e-beam lithography. Then, the e-beam evaporation process was utilized to form the contact electrode (Pt/Au). After that, the lift-off process was performed to remove the PMMA using acetone.

Electrical Characterization: The electrical properties of the MoO₃ FETs, InSe FETs, and MoO₃/InSe heterostructure devices were measured by using a Keithley 4200 semiconductor characterization system and a Lakeshore probe station. The optoelectronic performance of MoO₃/InSe heterostructure devices were measured by the same equipment system with a 450 nm wavelength light illuminating. The rise time and fall time of the photo-response were characterized with an oscilloscope (Tektronix MDO4104B-3).

Data availability statement

The data cannot be made publicly available upon publication because no suitable repository exists for hosting data in this field of study. The data that support the findings of this study are available upon reasonable request from the authors.

Acknowledgments

This work was supported by the National Key Research & Development Projects of China (Grant No. 2022YFA1204100), National Natural Science Foundation of China (Grant No. 62488201), CAS Project for Young Scientists in Basic Research (YSBR-003), and the Innovation Program of Quantum Science and Technology (2021ZD0302700).

ORCID iDs

Jiancui Chen la https://orcid.org/0000-0002-6267-7821

Lihong Bao b https://orcid.org/0000-0002-2942-892X

Hong-Jun Gao bhttps://orcid.org/0000-0002-2088-0522

References

- Koppens F H, Mueller T, Avouris P, Ferrari A C, Vitiello M S and Polini M 2014 Nat. Nanotechnol. 9 780–93
- [2] Yang H, Heo J, Park S, Song H J, Seo D H, Byun K-E, Kim P, Yoo I, Chung H-J and Kim K 2012 Science 336 1140–3
- [3] Liao L, Lin Y-C, Bao M, Cheng R, Bai J, Liu Y, Qu Y, Wang K L, Huang Y and Duan X 2010 Nature 467 305–8

- [4] Manzeli S, Ovchinnikov D, Pasquier D, Yazyev O V and Kis A 2017 Nat. Rev. Mater. 2 1–15
- [5] Wang M et al 2018 Nat. Electron. 1 130-6
- [6] Yu W J, Li Z, Zhou H, Chen Y, Wang Y, Huang Y and Duan X 2013 Nat. Mater. 12 246–52
- [7] Jin E N, Hardy M T, Mock A L, Lyons J L, Kramer A R, Tadjer M J, Nepal N, Katzer D S and Meyer D J 2020 ACS Appl. Mater. Interfaces 12 52192–200
- [8] Selinsky R S, Ding Q, Faber M S, Wright J C and Jin S 2013 Chem. Soc. Rev. 42 2963–85
- [9] Lee C-H et al 2014 Nat. Nanotechnol. 9 676-81
- [10] Chen Y et al 2018 Small 14 1703293
- [11] Yan X, Liu C, Li C, Bao W, Ding S, Zhang D W and Zhou P 2017 Small 13 1701478
- [12] Fan S, Yun S J, Yu W J and Lee Y H 2020 Adv. Sci. 7 1902751
- [13] Fan S, Vu Q A, Lee S, Phan T L, Han G, Kim Y-M, Yu W J and Lee Y H 2019 ACS Nano 13 8193–201
- [14] Li W, Xiao X and Xu H 2019 ACS Appl. Mater. Interfaces 11 30045–52
- [15] Tan C, Yin S, Chen J, Lu Y, Wei W, Du H, Liu K, Wang F, Zhai T and Li L 2021 ACS Nano 15 8328–37
- [16] Zhang W-B, Qu Q and Lai K 2017 ACS Appl. Mater. Interfaces 9 1702–9
- [17] Xia F, Shao Z, He Y, Wang R, Wu X, Jiang T, Duhm S, Zhao J, Lee S-T and Jie J 2016 ACS Nano 10 10283–93
- [18] Chithambararaj A, Rajeswari Yogamalar N and Bose A C 2016 Cryst. Growth Des. 16 1984–95

- [19] Liu Y, Stradins P and Wei S-H 2016 *Sci. Adv.* 2 e1600069
- [20] Wu L et al 2020 Nano Res. 13 1127–32
- [21] Ji Y et al 2016 Appl. Phys. Lett. 108 012905
- [22] Hattori H Y T, Taniguchi T, Watanabe K and Nagashio K 2015 ACS Nano 9 916–21
- [23] Wu L et al 2021 Nat. Nanotechnol. 16 882-7
- [24] Qin F, Gao F, Dai M, Hu Y, Yu M, Wang L, Feng W, Li B and Hu P 2020 ACS Appl. Mater. Interfaces 12 37313–9
- [25] Cho Y, Park J H, Kim M, Jeong Y, Ahn J, Kim T, Choi H, Yi Y and Im S 2018 Adv. Funct. Mater. 28 1801204
- [26] Chan T Y, Chen J, Ko P K and Hu C 1987 IEEE Int. Electron Devices Meet vol 31 pp 718–21
- [27] Li H-M, Lee D-Y, Choi M S, Qu D, Liu X, Ra C-H and Yoo W J 2014 Sci. Rep. 4 4041
- [28] Chuang S et al 2014 Nano Lett. 14 1337-42
- [29] Chuang S, Kapadia R, Fang H, Chia Chang T, Yen W-C, Chueh Y-L and Javey A 2013 Appl. Phys. Lett. 102 242101
- [30] Roy T, Tosun M, Cao X, Fang H, Lien D-H, Zhao P, Chen Y-Z, Chueh Y-L, Guo J and Javey A 2015 ACS Nano 9 2071–9
- [31] Cheng R, Wang F, Yin L, Wang Z, Wen Y, Shifa T A and He J 2018 Nat. Electron. 1 356–61
- [32] Wang H, Wu K, Guo H, Gao H, Liu L, Wu L, Chen J, Yang H, Bao L and Gao H-J 2023 *2D Mater.* **10** 035019
- [33] Liu L et al 2020 Nano Lett. 20 6666–73